

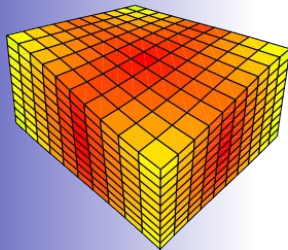
Resonant Ultrasound Spectroscopy at Elevated Temperatures

J.R. (Josh) Gladden

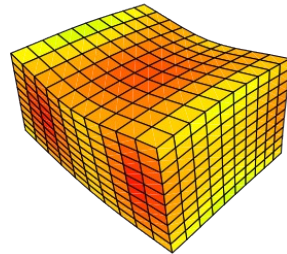
Guangyan Li

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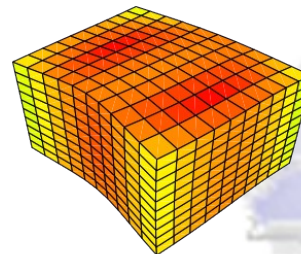
Mode 1



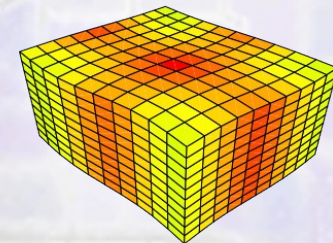
Mode 2



Mode 3



Mode 4



ICU 2009
Santiago, Chile

J.R. Gladden



Outline

- **Brief Introduction and RUS at NCPA**
 - Fundamental concepts
 - RUS capabilities at the Univ. of Mississippi & NCPA
- **Hardware and Data Acquisition**
 - Furnace and temperature control
 - Direct contact & buffer rod transducers
 - Experimental procedures
- **Data Analysis and Fitting**
 - Peak fitting: Lorentzian fits vs rapid “peak picking”
 - Buffer rod peaks
 - Batch moduli fitting on a computer pool
- **Current Projects**
 - Novel thermoelectric materials
 - Charge order transition
 - Glass transition in bulk metallic glasses

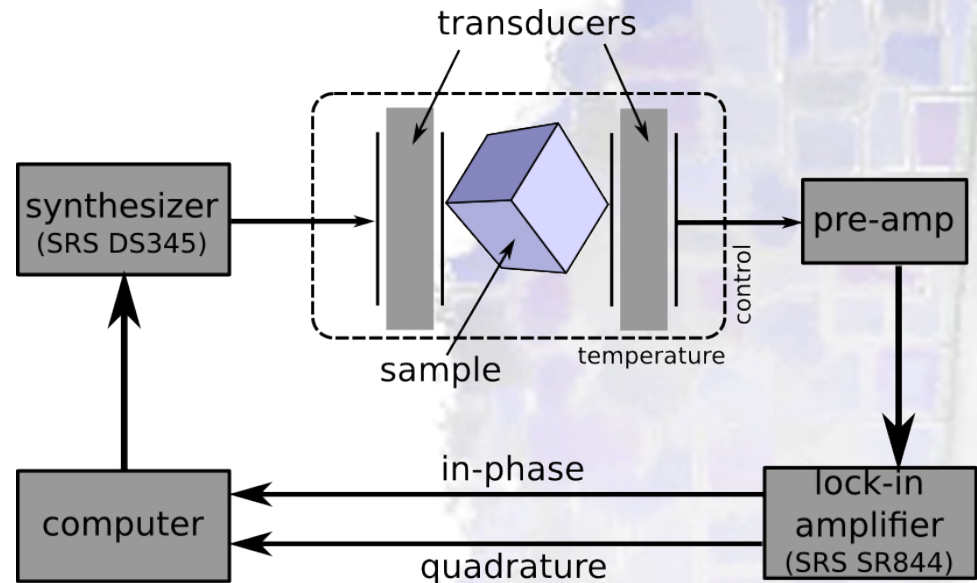
Goals and Procedures

Goals of RUS

Measure elastic tensor and acoustic attenuation in a single crystal sample

■ Procedure

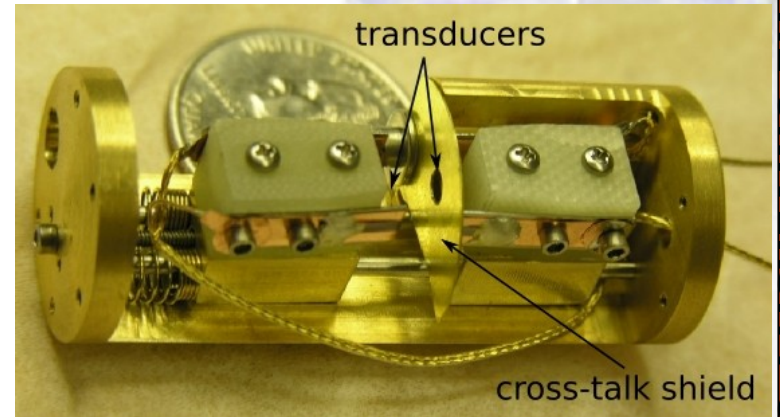
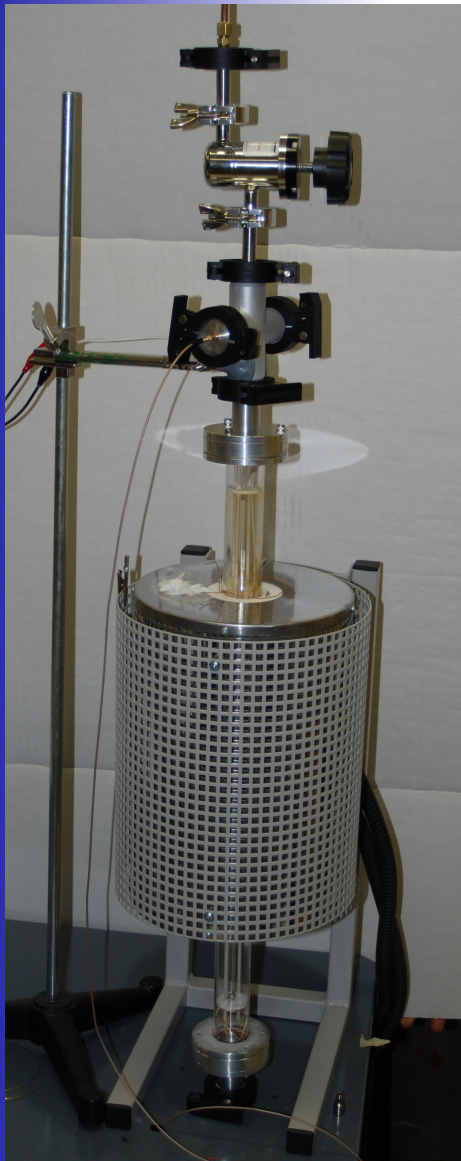
- Measure resonance spectrum of a polished parallelepiped sample
- Obtain a list of the center frequencies for lowest ~ 25 peaks
- Use spectrum, geometry, density to compute elastic constants (nonlinear fitting scheme)



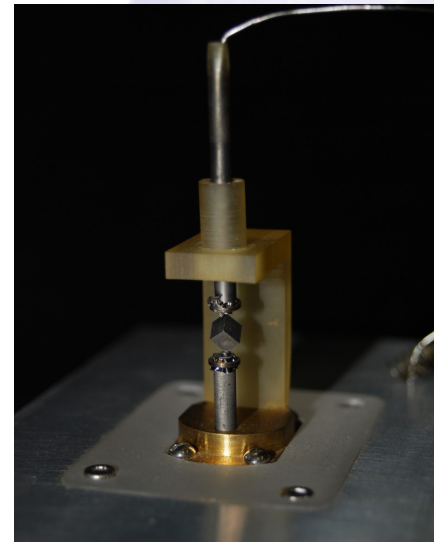
RUS at the NCPA

Thin films and small samples

High Temperature
(up to 1000 °C)



Rapid Room Temperature

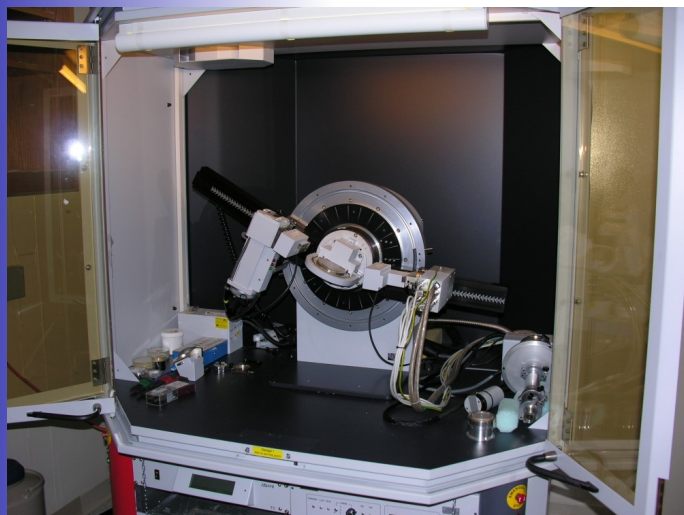


iden



Supporting Facilities

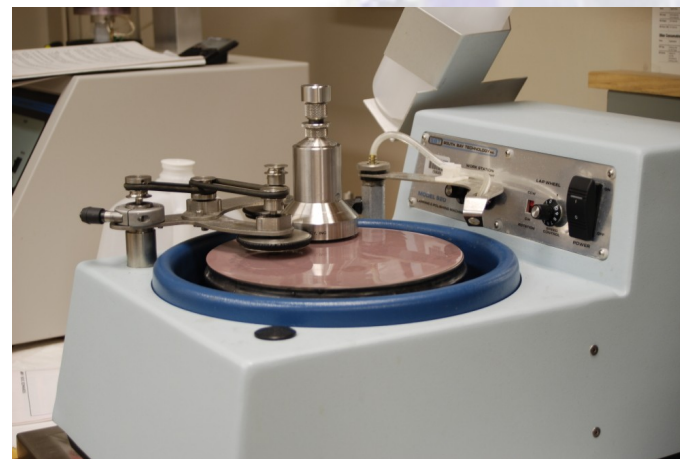
Powder XRD



Backreflection XRD



Lapping Machine

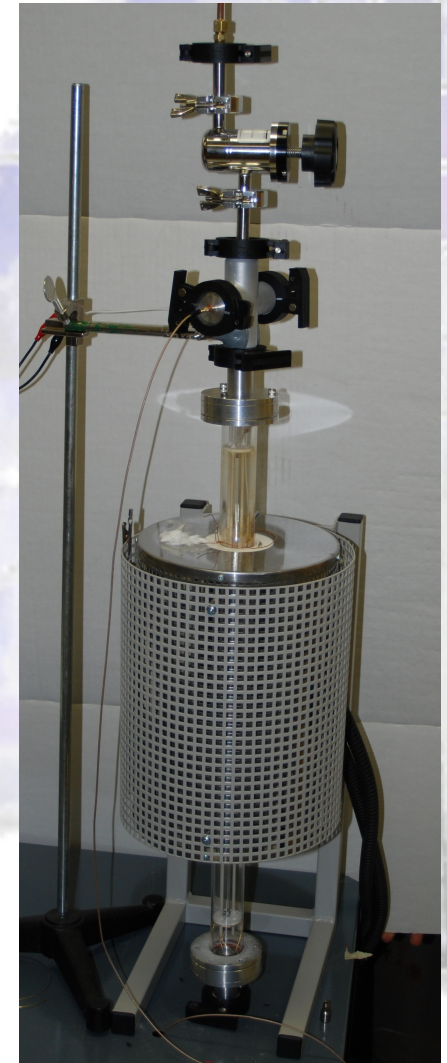


Furnaces & Vacuum Oven

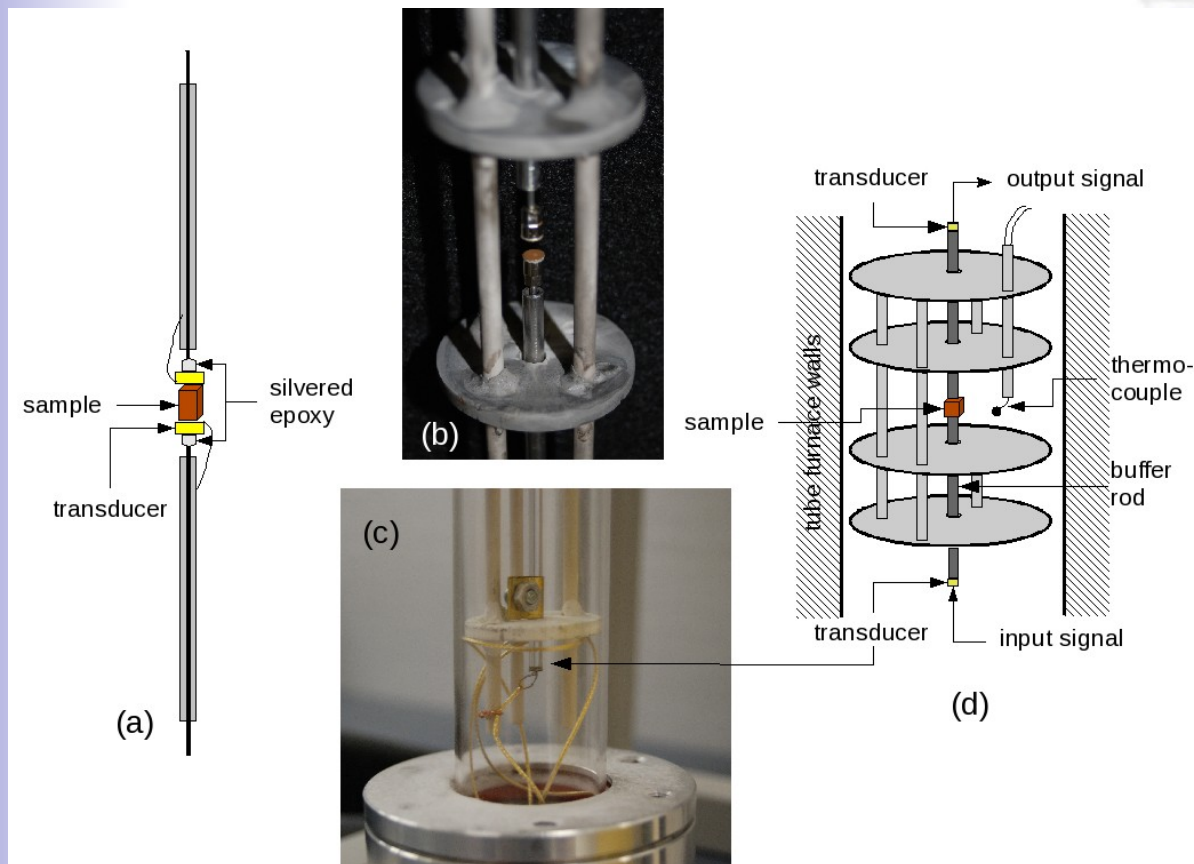


Temperature Control

- Carbolite furnace (<1050 °C)
- Low flow 95/5% Ar/H (~1LPM)
- Temperature stability: ~0.5 °C
- Temperature monitored during scans
- Oxygen scrubber
- O₂ meter: < 5 ppm
- Ceramic alumina infrastructure



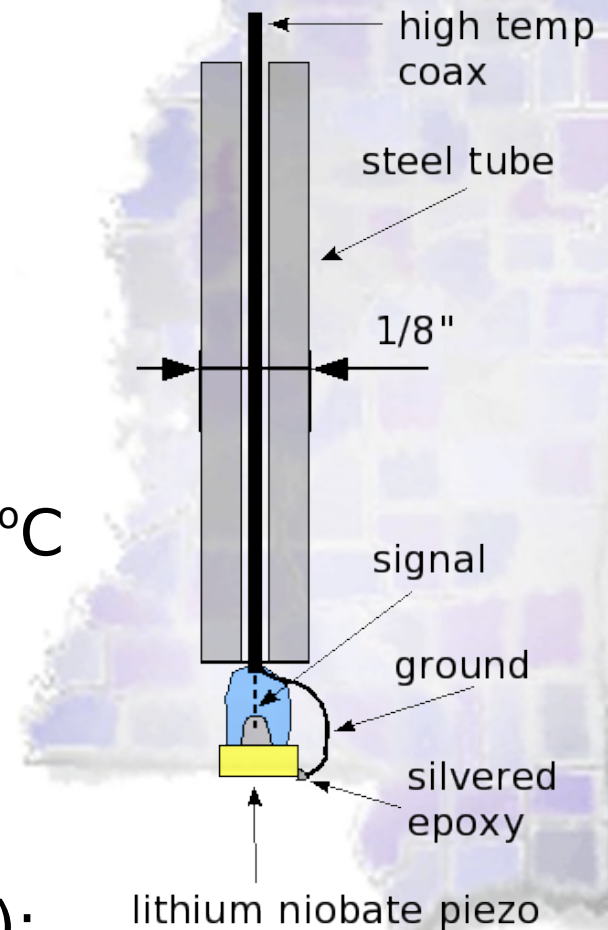
Direct Contact and Buffer Rods



- Below 650 °C → custom designed direct contact transducer system
- Above 650 °C → 25 cm fused quartz buffer rods are required.

Direct Contact Transducers

- Lithium niobate piezoelectric (Au electrodes)
- Silvered epoxy (Epo-Tek)
- High temperature coax (Thermocoax)
- Upper temperature: $\sim 650\text{ }^{\circ}\text{C}$
- Next generation
 - GaPO_4 or Langatate piezo w/ Pt electrodes
 - Conductive adhesive (1 part): Aremco Products Pyro-Duct
 - Expected upper range $950\text{ }^{\circ}\text{C}$

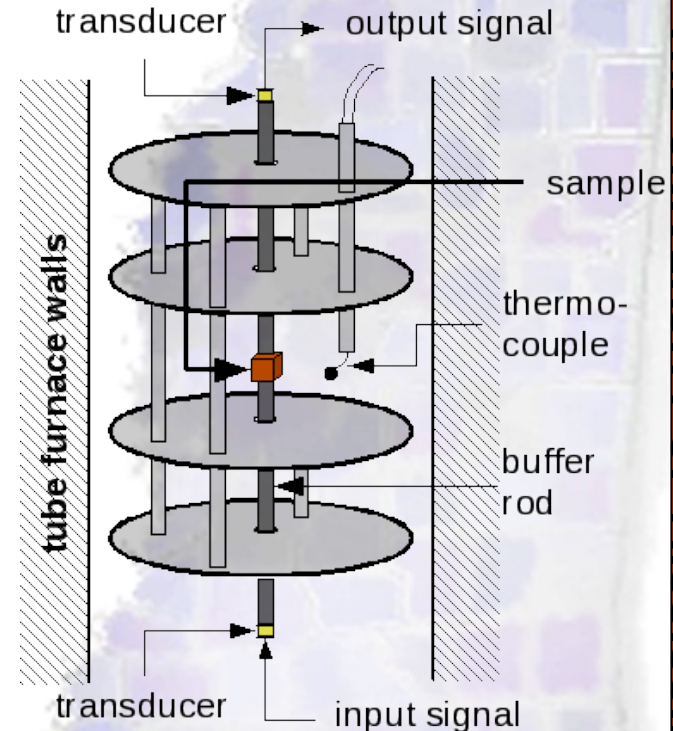


Buffer Rod System

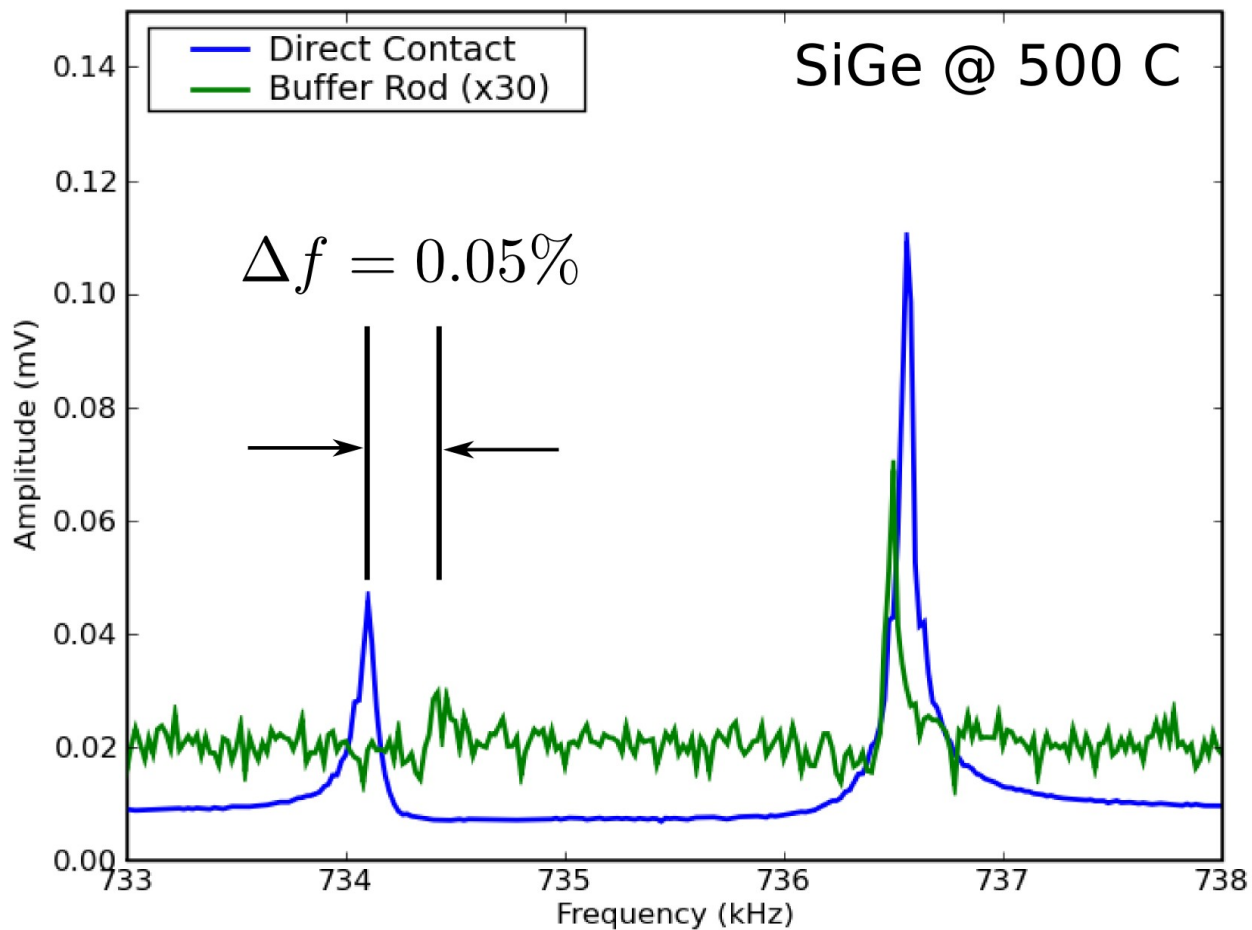
- Low attenuation and thermally stable materials: alumina or fused quartz
- Button type lithium niobate transducers bonded to end with conductive epoxy.

Problems

- Sample loading = 10 grams
⇒ mode dependent frequency upshifts $\sim 0.1\%$
- High rod mode density in scan range → difficult to differentiate sample peaks from rod peaks
- SNR ratio down by ~ 100



Sample Data



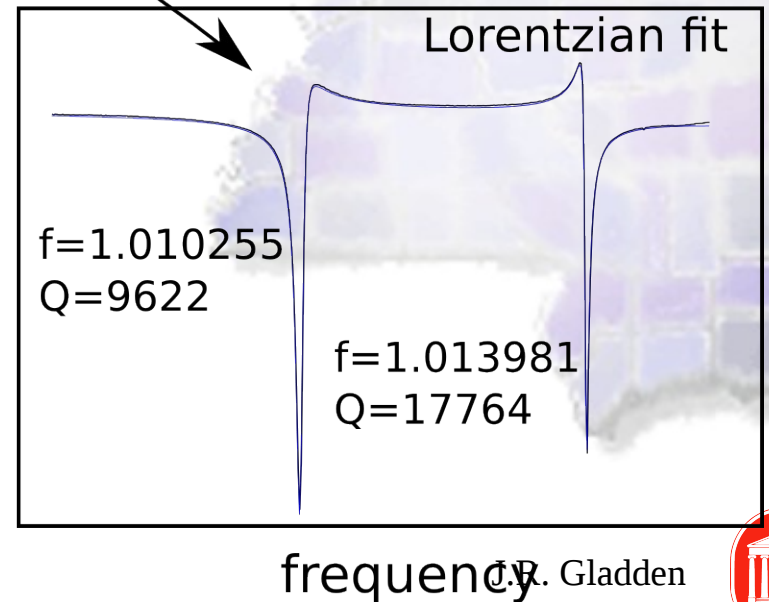
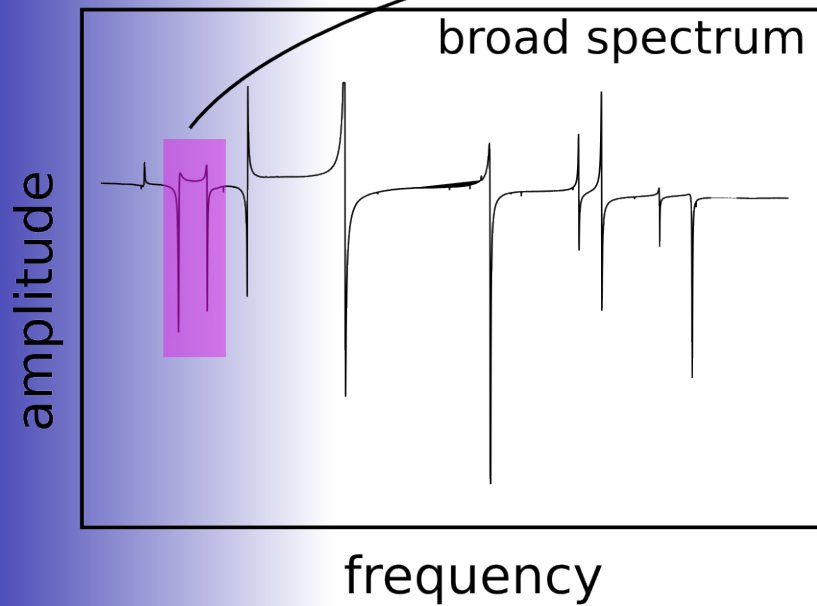
Procedures

T = room to 1000 C

- Direct contact measurement: 22 - 600 °C.
- Acquire data periodically as it cools, including room temperature.
 - Check for thermal cycling effects
- Transfer sample to buffer rod system.
- Acquire data periodically below 600 °C.
 - Check for loading effects
 - Aides in sample / buffer rod peak differentiation
- BR system requires continuous frequency scans
 - Time per temperature: ~ 25 min.

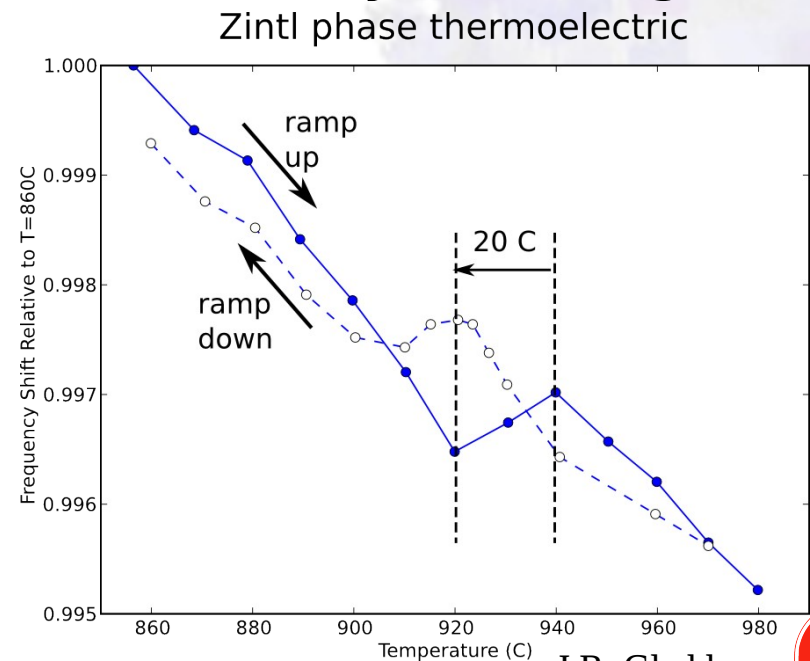
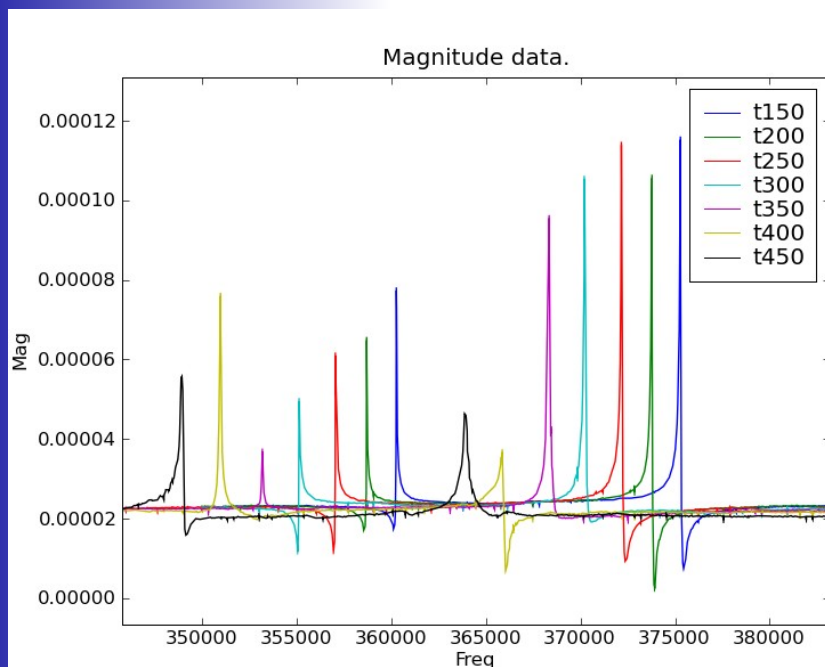
Peak fitting schemes

- Scilab script for slicing a section of a data file and fitting up to four peaks with a Lorentzian function.
- Pick starting frequencies from plots.
- Dump center frequencies and Q's to file.



Quick Temperature Trends

- Python program for plotting magnitude for multiple scans
 - Matplotlib module provides convenient pan and zoom features
- Center frequencies recorded by clicking

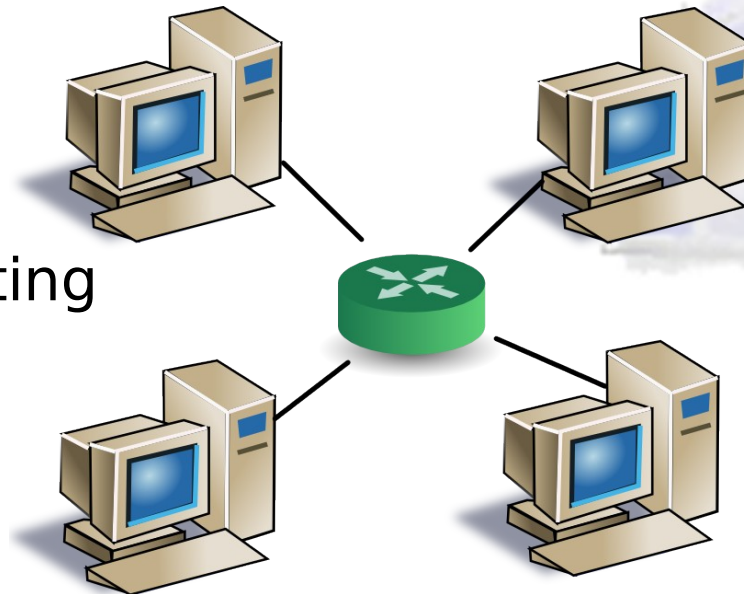


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Parallel moduli fitting

- Low symmetry (i.e. trigonal) moduli fits require ~30 min per temperature X 30 temperatures.
- Python control script for running fitting program on multiple computers through SSH connections.
- Detects number of cores on each CPU
- Scalable - 1 desktop to a cluster
- Dimension adjustments
- Consistent mode weighting
- Results compiled on host



Thermoelectrics

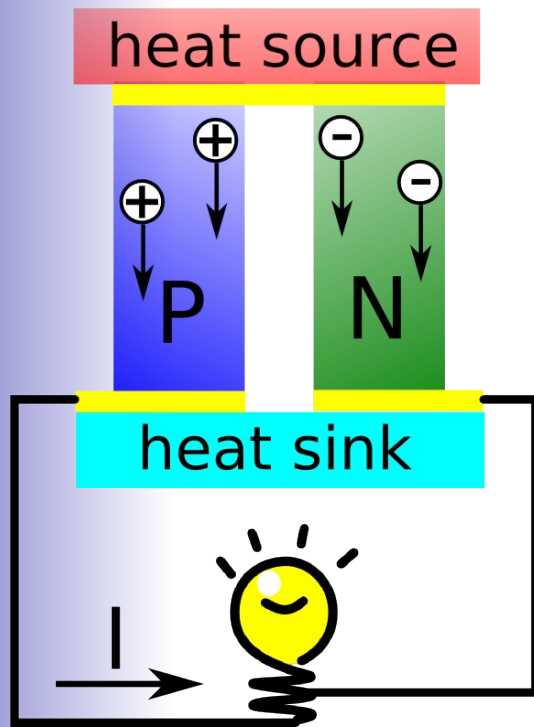
- **Seebeck Effect**

Thermal gradients \Rightarrow electric potential

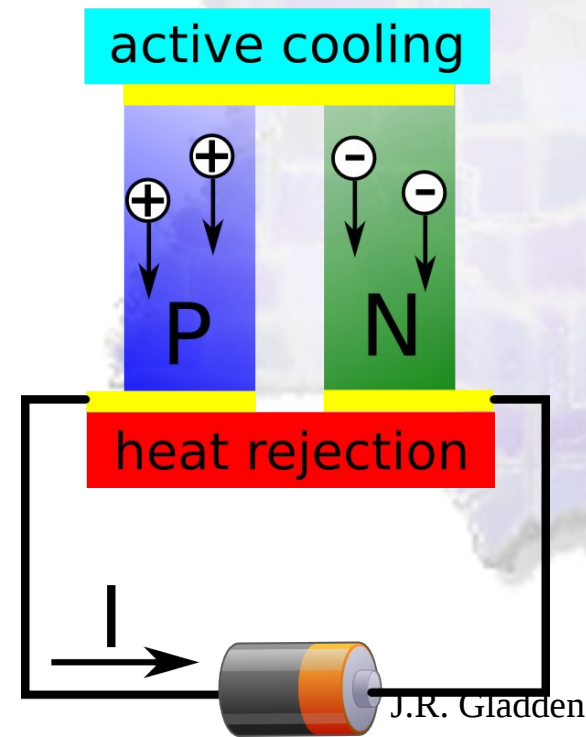
- **Peltier Effect**

Electric potential \Rightarrow thermal gradients

power generation



cooling mode



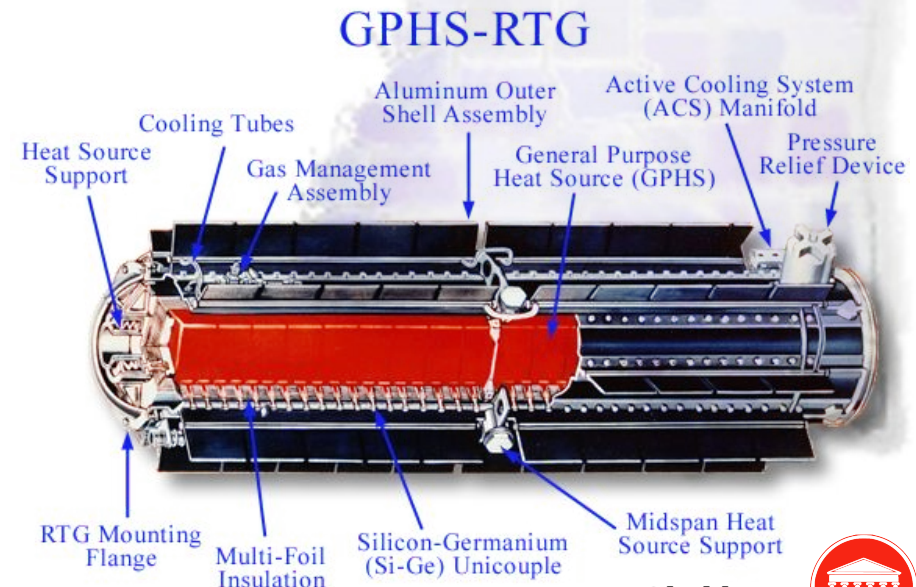
Thermoelectric Applications

■ Power Generation

- Waste heat recovery, power scavenging
- Radioisotope Thermal Generators (RTGs) deep space probes (~14 year lifetime)
- No carbon emissions
- Scalable - car engines to manufacturing plants

■ Heating / Cooling

- Localized cooling
- CPU chillers and car seat heaters
- No moving parts or refrigerants



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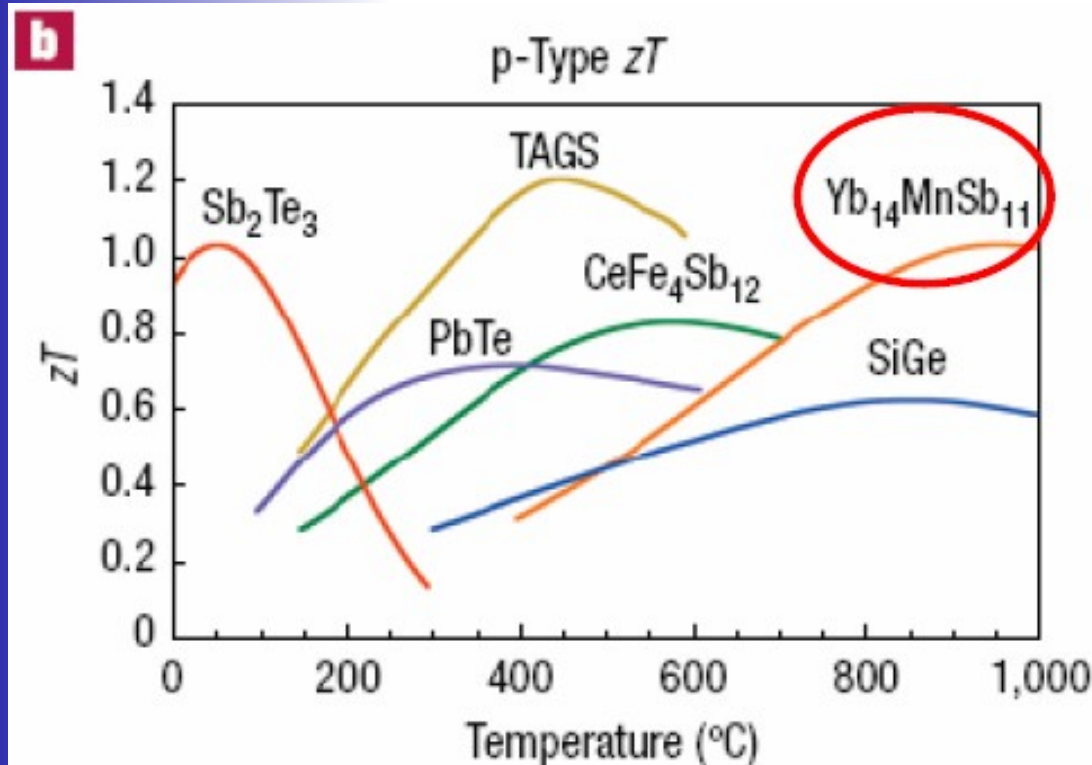


Thermoelectric Materials

Figure of merit (ZT)

σ : electrical conductivity, S : thermopower (μ V/K)
 T : average temperature, κ : thermal conductivity

$$ZT = \frac{\sigma S^2 T}{\kappa_T}$$



- Measure of efficiency
- ZT ~ 1-2 is good
- ZT > 3-4 is required for TE to be competitive
- Maximize S and minimize

$$\kappa_T = \kappa_{\text{elec}} + \kappa_{\text{lattice}}$$

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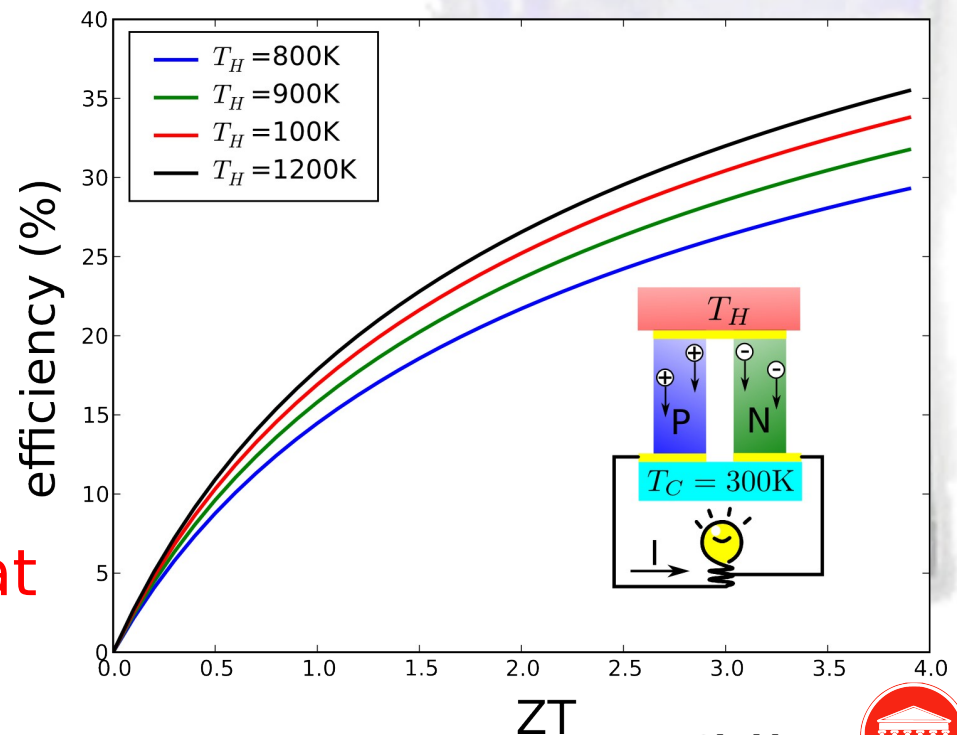
Courtesy of Toberer & Snyder, Cal. Tech.

TE Device Efficiency

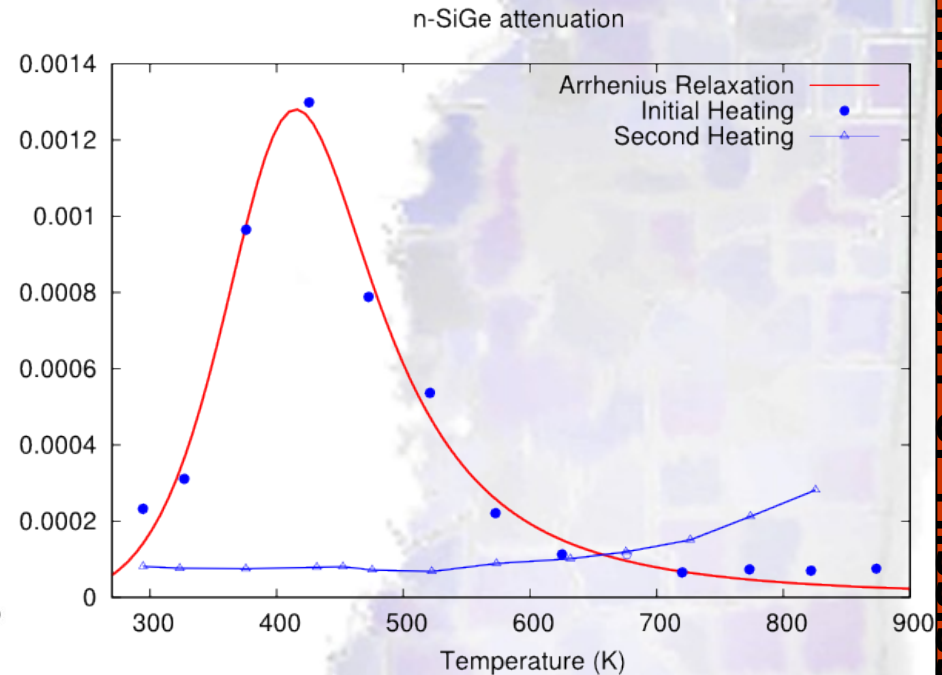
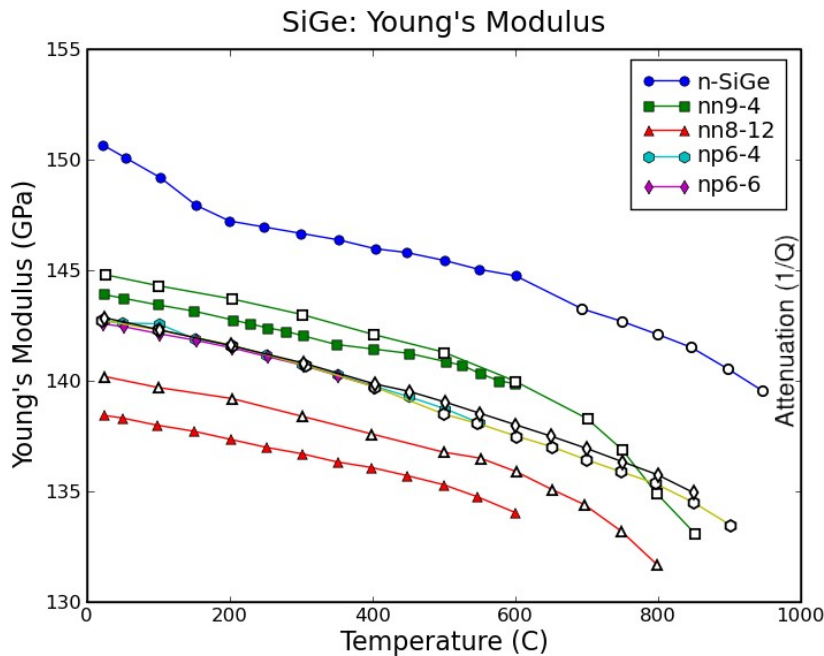
- Large thermal gradients
⇒ better efficiency
- Assumes ZT is same for P and N leg in TE.
- Typical waste heat application:
 $T_C = 300\text{K}$, $T_H = 800\text{K}$,
with $ZT = 1$
⇒ 14.5% efficiency
- Need to understand mechanical and structural properties at high temperatures

$$\eta = \frac{(T_H - T_C)(\gamma - 1)}{T_C + \gamma T_H}$$

$$\text{where } \gamma = \sqrt{1 + ZT_{\text{avg}}}$$



Silicon Germanium



Effect of doping levels and types on silicon germanium

Irreversible transition near 180 C (453 K)
Arrhenius relaxation model with activation energy of 0.27 eV

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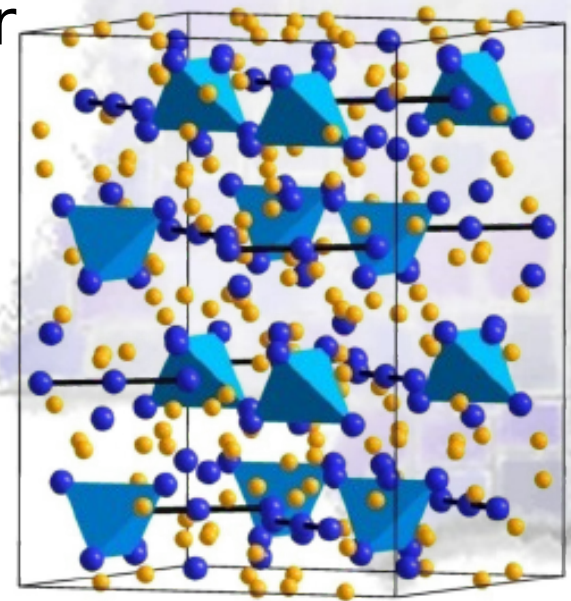
Zintl phase TEs

Zintl compounds

- Both ionic and covalent bonds
- Complex crystal structure
- $\text{Yb}_{14}\text{MnSb}_{11}$: tetragonal with 208 atom unit cell
- Narrow band gap semiconductor
- Good TE candidates
- Low κ_{latt}
- Highly tunable carrier concentration (n)

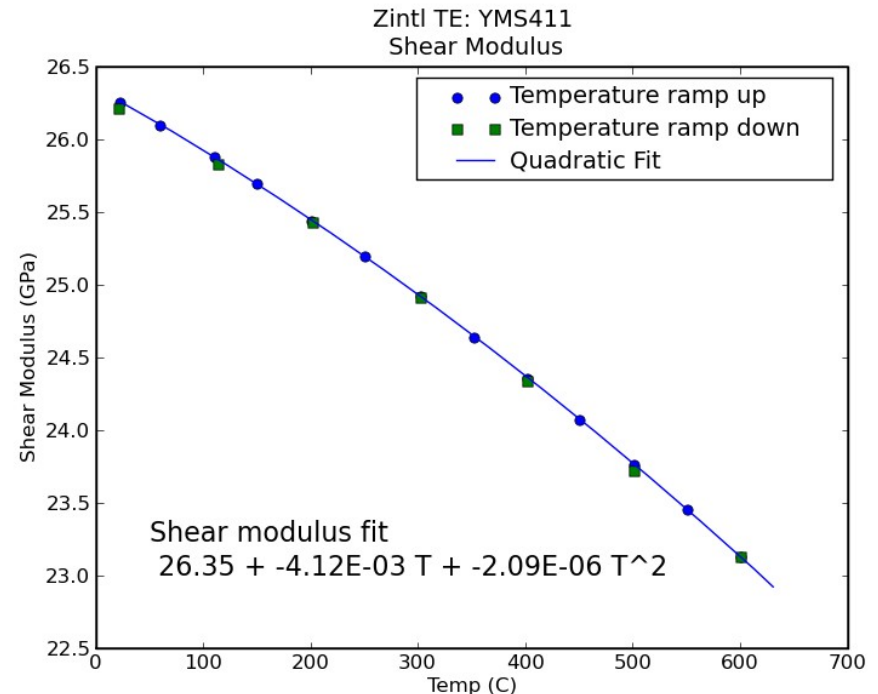
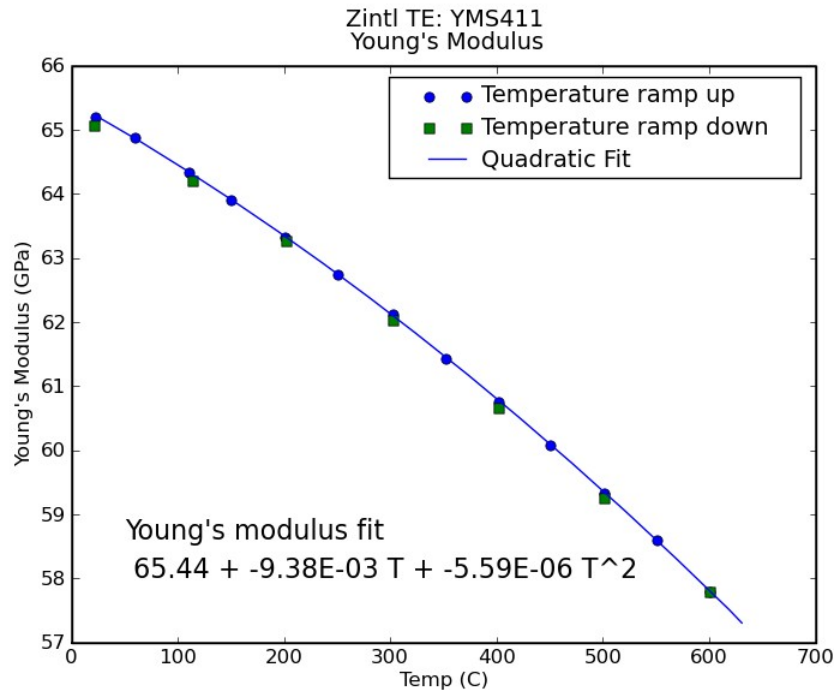
$$\kappa_T = \kappa_{\text{elec}} + \kappa_{\text{latt}}$$
$$\kappa_{\text{elec}} = LT\sigma = LTne\mu$$

$$ZT = \frac{\sigma S^2 T}{\kappa_T}$$



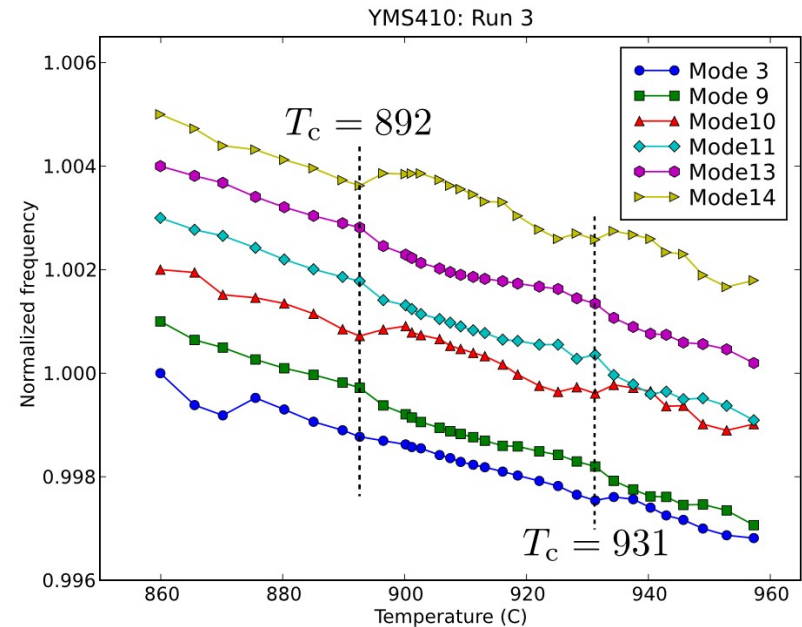
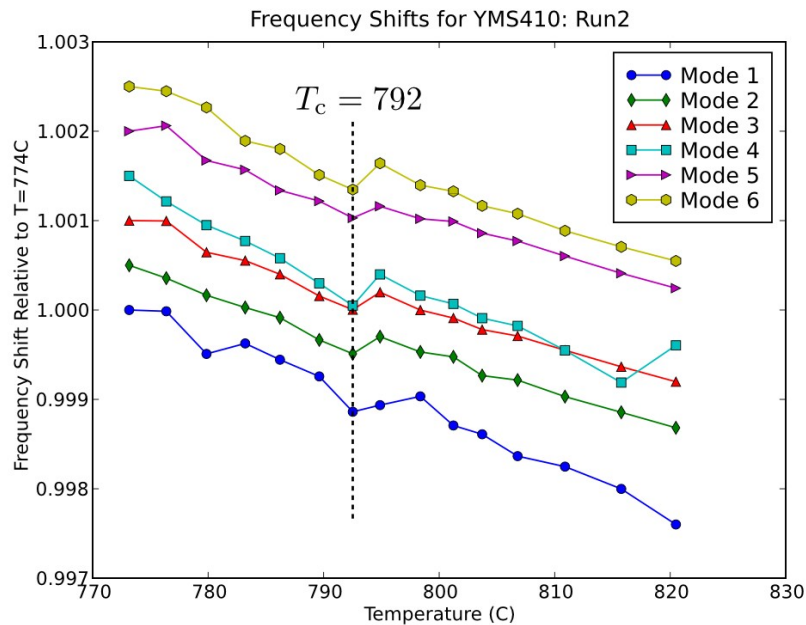
Courtesy of Toberer & Snyder, CalTech

Polycrystalline Zintl TEs



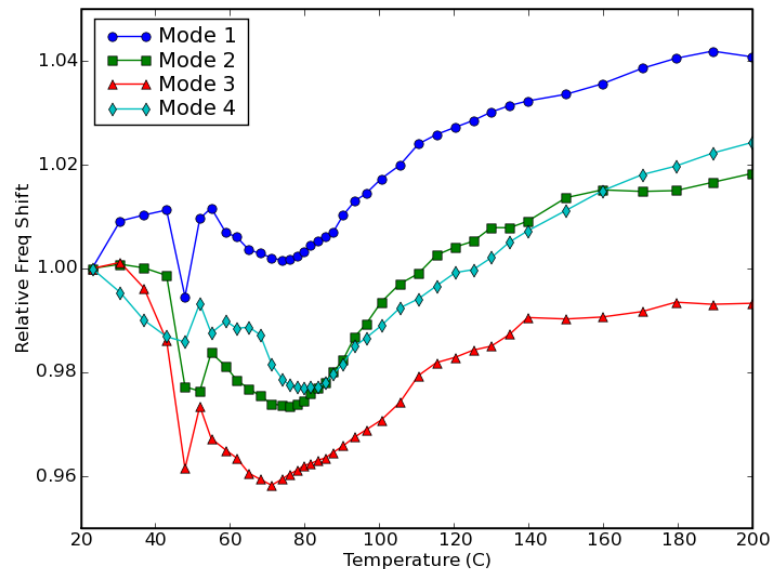
- Frequency fit errors $\sim 0.15\%$ over 25 modes
- Elastically isotropic
- Quadratic temperature trends
- No hysteresis

Phase transitions in Zintl TEs

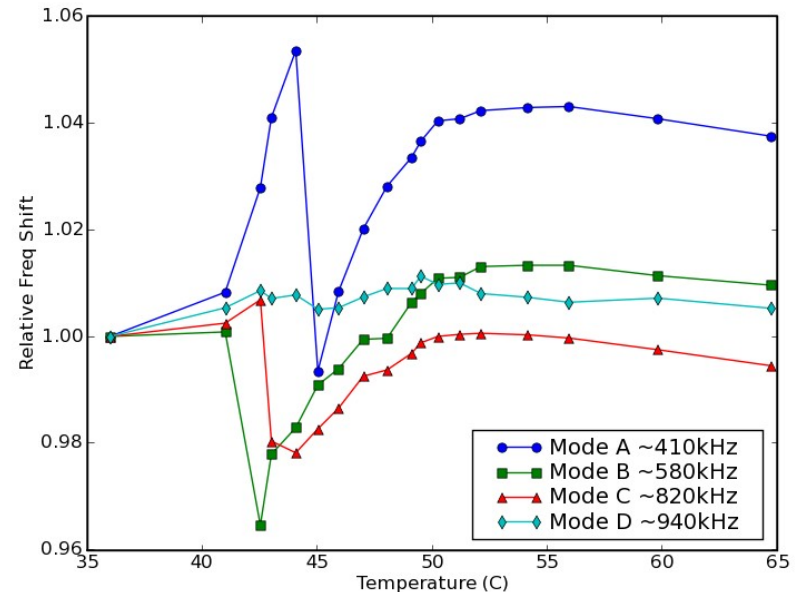


- Three high temperature transitions
- Correlation with other material properties
- Weak signals with buffer rods - need DC system to compute moduli

Charge order transition in transition metal oxides (with Oak Ridge National Lab)

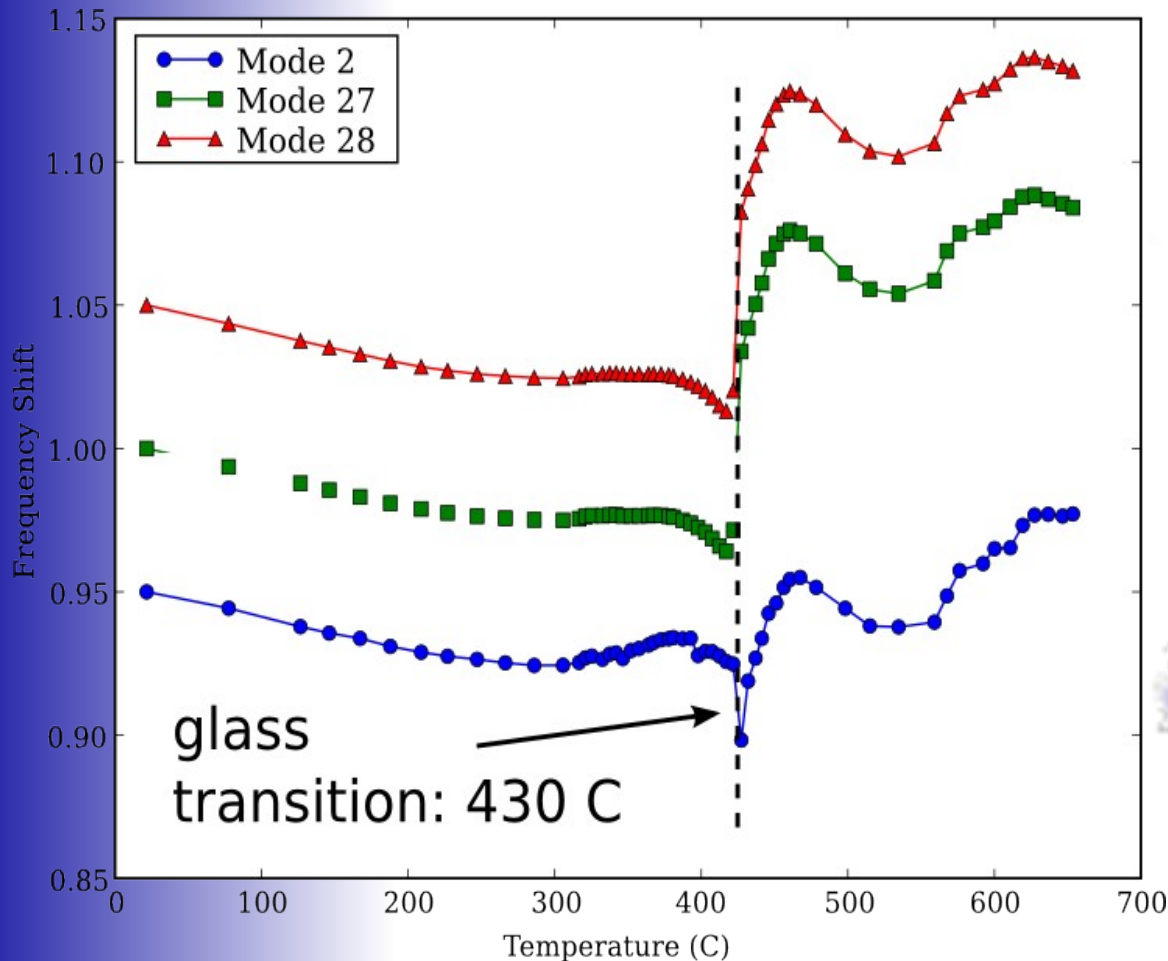


Discovery of a new
(precursor?) transition
at 44 °C



CO transition at 75 °C

Bulk metallic glasses (with UT - Knoxville)



- Irreversible transition from glassy to ordered state
- Very tough, wear resistant, sustainable materials
- Interesting fundamental physics and practical applications

Future Directions

- Complete new direct contact transducer assembly for full oven temperature range (1000 °C)
- Complete Zintl phase TE measurements
- Begin characterization of lanthanum telluride TE
- Develop non-contact, laser Doppler vibrometer based transduction system
- Add helium cryogenic capabilities to 4 K
- Expand work on bulk metallic glasses and other order/disorder transitions

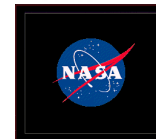
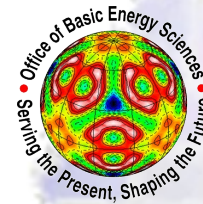
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